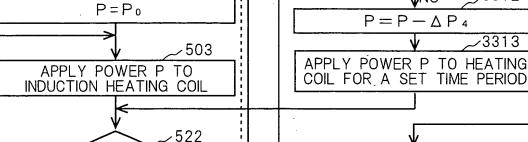


√3313

3314



YES:

√506

507

YES

.501

3301

521 : REACH

SCONTROL MODE

502

START HEATING

b = 0

OCCURRENCE

OF MOVEMENT OF OBJECT TO BE HEATED

STORE VALUES P. I

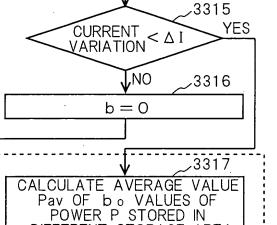
I≧TARGET VALUE

NO

IN STORAGE SECTION

NO

CALCULATE (MAXIMUM VALUE -MINIMUM VALUE = CURRENT VARIATION) WITH REGARD TO bo CURRENT MEASUREMENT VALUES I STORED IN DIFFERENT STORAGE AREA



508 $P=P+\Delta P_1$ 524 STABLE CONTROL MODE 3321 : FIRST OUTPUT FIXATION MODE

3318 APPLY POWER P TO INDUCTION HEATING COIL

END

DIFFERENT STORAGE AREA

 $P = P a v - \Delta P_4$

